

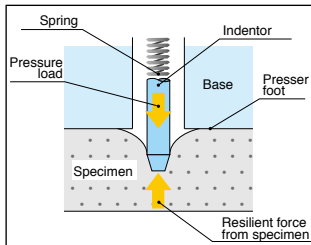
# Durometer & IRHD Hardness Tester

Durometers show the degree of hardness by value whether a non-rigid material like rubber is soft or hard (hardness gauge for rubber or plastic). Recently, JIS standard and ISO standard have been drastically revised and details of hardness tester of rubber and method of measuring hardness are changed.

As an all embracing manufacturer of non-rigid material hardness tester, Teclock proposes lots of measuring methods of measuring hardness of not only rubber and plastic but many non-rigid materials and elastic materials.

## Model Selection of Durometer

As to measured value by durometer (rubber and plastic hardness tester), when the base of durometer and work piece are



cohered each other, the indentor changes shape of work piece by pressurized force caused by spring of durometer and work piece makes force against this force. Force amount of indentor is indicated as hardness when this pressurized force and repulsive force are equivalent.

If repulsive force is weak, it shows low value (soft), on the contrary, if repulsive force is strong, it shows high value (hard). There are various type of durometers of which force of springs and shape of indentors are different. The reason why there are various kinds of durometers, it is for the purpose of showing degree of hardness with higher sensitivity against difference of material characteristics and shape of surface which work pieces have. Select a suitable product referring to the figure in the right.

<b>FO GS-744G</b>	Soft material	•Urethane foam •Shock absorb material for car sheet •Sponge for dish washer •Konjac
<b>OO GS-754G</b>		•Ultra-soft rubber •Foam rubber •OA equipment roll •Chewing gum
<b>E2 GS-743G</b>		•Very soft rubber •Processed cheese •Cloth scroll •Chine clay •Sealant
<b>C GS-701N E GS-721N</b>		•Very soft rubber •Eraser •Film roll •Spinning roll •Foam rubber roll
<b>O GS-753G</b>		•Very soft rubber •Spinning roll •Leather •Cardboard •Polystyrene foam
<b>A GS-719N GS-709N GS-706N</b>	Hard material	•General rubber elastomer soft plastic Tire •Rubber roll •Rubber roll
<b>B GS-750G</b>		•Medium-hard rubber •Unglazed China clay •wood
<b>DO GS-752G</b>		•Medium-hard rubber •Flooring and building •Car handle
<b>C GS-751G GS-703N</b>		•Hard rubber •Golf ball •Brake rubber
<b>D GS-720N GS-702N</b>		•Hard rubber •Plastic •Ebonite



As to measuring hardness by pushing by hand, durometer to work piece form the top and read value by making pressed surface adhere to durometer.



In order to solve individual difference of measured value, it is clearly mentioned in the standard to measure hardness by mounting durometer to stand.

## Measuring hardness with Durometer

1. In case of measuring by pushing by hand, putting pressurized surface of durometer held by hand from the top vertically with a certain speed to the flat face of work piece which is put on the flat face. Then, after adhering it, regard the value measured within the passed time prescribed by standard as "hardness".
  2. In case of measuring hardness by mounting durometer to stand, measuring speed (not more than 3.2mm/sec.), pressurized load (type A, E is 1kgf, type D is 5kgf) and pressurized surface diameter ( $\phi 18\text{mm}$ ) of type A / D durometers including tolerance are standardized.
  3. Measuring point of test piece is to be inside from its edge by 12mm or more and clearance is to be 6mm and more. Thickness is normally 6mm and more, and 10mm and more for type E.
  4. Test environment : Temperature is  $23^{\circ}\text{C} \pm 2$ , humidity is  $50 \pm 5\%$  and median or average is applied for measured value. If 50 show in type A case, it is described [A50].
- These are ruled for each standard.





Analog

New JIS compliance

Digital

ISO compliance

## Compliance with JIS K 6253 standard for Hardness test of vulcanized or thermoplastic rubber

This is Durometer to comply with JIS K 6253 (new JIS) standard established in 1993 for the purpose of conforming to ISO (International Standard Organization). Durometers consist of 3 types namely, Type A for medium hardness, Type D for high hardness and Type E for low hardness. Type A tends to indicate higher value by 1~2 points compared with former Type A durometers. Type D is suitable for hard rubber having more than 90 hardness measured by type A durometer and Type E is suitable for soft rubber of which hardness is 20 and below measured by Type A durometers.

### Standard Type

**GS-719N**Type A Durometer  
General rubber**NEW****GSD-719K**Type A Durometer  
Digital type  
With peak detection

### Digital Durometer with Peak Hold Function

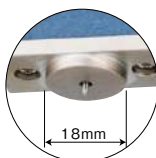
This is the model for which peak hold (Maximum value is held) function is mounted.

This is effective to measure hardness of Elastomer of which maximum value is unreadable due to relaxation phenomenon. Minimum read value is 0.5 and it is a half of analog type.

Measured data can be treated as statistics by connecting with optional printer SD-763P.

### Pressurized Face $\phi 18\text{mm}$ Durometer mounted to Stand

Pressurized face diameter of type A and type D durometer mounted to a stand is defined 18mm by JIS standard and ISO standard.  $\phi 18\text{mm}$  type A (GS-719R) and type D (GS-720R) can be used as they are for measuring by pushing by hand.

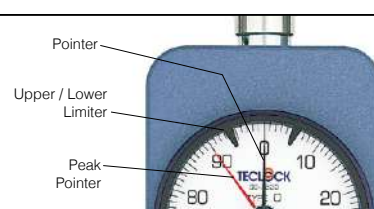
**GS-719R**Type A Durometer  
Stand mounting compatible type  
Peak pointer type**NEW****GSD-719K-R**Type A Durometer  
Digital type  
Stand mounting compatible type  
Peak pointer type

### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indenter Shape (mm)	Indenter Height (mm)	Weight (g)
Analog	GS-719N	Type A	General rubber (Medium hardness)	JIS K 6253	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi 0.79$ with 35° angle	2.50	200
	GS-719G	Type A (Peak Pointer Type)	General rubber (Medium hardness)		550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi 0.79$ with 35° angle	2.50	208
	GS-719R	Type A $\phi 18\text{mm}$ / stand combined	General rubber (Medium hardness)	ISO 7619	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi 0.79$ with 35° angle	2.50	213
	GS-720N	Type D	Hard rubber (High hardness)	ISO 868	0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	2.50	200
	GS-720G	Type D (Peak Pointer Type)	Hard rubber (High hardness)	ASTM D 2240	0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	2.50	208
	GS-720R	Type A $\phi 18\text{mm}$ / stand combined	Hard rubber (High hardness)		0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	2.50	213
	GS-721N	Type E (AO)	(High hardness) Soft rubber	JIS K 6253 ISO 7619 ASTM D 2240	550-8050mN (56.1-821.1gf)	Hemisphere of SR2.50	2.50	200
	GS-721G	Type A (Peak Pointer Type)	(High hardness) Soft rubber		550-8050mN (56.1-821.1gf)	Hemisphere of SR2.50	2.50	208
Digital	GS-719P	Type A (Pocket Type)	General rubber (Medium hardness)	JIS K 6253	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi 0.79$ with 35° angle	2.50	125
	GSD-719K	Type A	General rubber, soft plastic	JIS K 6253, JIS K 7215, ISO 7619, ISO 868, ASTM D 2240	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi 0.79$ with 35° angle	2.50	313
	GSD-720K	Type D	Hard rubber, Plastic		0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	2.50	313
	GSD-721K	Type E (AO)	Very soft rubber	JIS K 6253, ISO 7619 ASTM D 2240	550-8050mN (56.1-821.1gf)	Hemisphere of SR2.50	2.50	313
	GSD-719K-R	Type A $\phi 18\text{mm}$ / Stand combined	General rubber (Medium hardness)	JIS K 6253, ISO 7619 ISO 868, ASTM D 2240	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi 0.79$ with 35° angle	2.50	320
	GSD-720K-R	Type A $\phi 18\text{mm}$ / Stand combined	Hard rubber (High hardness)		0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	2.50	320

### Peak Pointer Type

Some of Rubbers, Elastomer' elastic body is not easily read the maximum value after firm contacting with a presser foot of durometer, due to the stress relaxation. The pointer indicates the descendent value but the peak pointer is holding the maximum measured value. The peak pointer type can easily read the maximum value efficiently. In case the pointer cannot be read directly due to some obstacles although the measuring can be done, the measured value can be confirmed from peak pointer after measuring. The upper / lower limiters equipped will be effectively used in tolerance judgment.





## Deep Hole / Long Leg Type

Analog

Digital

In some cases, such as the measurement surface of uneven or with a narrow flat area and the bottom of deep hollow, it may be impossible to achieve the proper results because of the difficult contact of the presser foot. The Deep Hole (H) type and the Long Leg (L) type make such measurements possible with a small or long presser foot. Both are supplied with Peak Pointer and the upper/lower limiters. The Long Leg type meets also to DIN 53505 standard.

**GS-720H**

Type D Durometer  
Deep hole type  
Peak pointer type

**GS-719L**

Type A Durometer  
Long leg type  
Peak pointer type

**NEW**  
**GSD-719K-H**

Type A Durometer  
Digital type  
Deep hole type  
With peak detection

**NEW**  
**GSD-719K-L**

Type A Durometer  
Digital type  
Long leg type  
With peak detection

### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indenter Shape (mm)	Presser Foot Diameter (mm)	Indenter Height(mm)	Weight (g)
Analog	GS-719H	Type A	General rubber / Deep hole type (narrow hole)	JIS K 6253, ISO 7619 ASTM D 2240	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	$\phi$ 12	2.50	120
	GS-719L	Type A	General rubber / Long leg type (thick hole)	JIS K 6253, ISO 7619 ASTM D 2240, DIN 53 505	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	$\phi$ 18	2.50	360
	GS-720H	Type D	Hard rubber / Deep hole type (narrow hole)	JIS K 6253, ISO 7619 ASTM D 2240	0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	$\phi$ 12	2.50	120
	GS-720L	Type D	Hard rubber / Long leg type (thick hole)	JIS K 6253, ISO 7619 ASTM D 2240, DIN 53 505	0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	$\phi$ 18	2.50	360
Digital	GSD-719K-H	Type A	General rubber / Deep hole type (narrow hole)	JIS K 6253, JIS K 7215, ISO 7619, ISO 868, ASTM D 2240	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	$\phi$ 12	2.50	170
	GSD-719K-L	Type A	General rubber / Long leg type (thick hole)	JIS K 6253, JIS K 7215, ISO 7619, ISO 868, ASTM D 2240, DIN 53 505	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	$\phi$ 18	2.50	380
	GSD-720K-H	Type D	Hard rubber / Deep hole type (narrow hole)	JIS K 6253, JIS K 7215, ISO 7619, ISO 868, ASTM D 2240	0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	$\phi$ 12	2.50	170
	GSD-720K-L	Type D	Hard rubber / Long leg type (thick hole)	JIS K 6253, JIS K 7215, ISO 7619, ISO 868, ASTM D 2240, DIN 53 505	0-44450mN (0-4533gf)	Conical Cone of R0.1 with 30° angle	$\phi$ 18	2.50	380

Mounting impossible to stand with all varieties.

## Pocket Type

Analog

New JIS compliance

Durometer of pocket type it is convenient to carry.

**GS-719P**  
**GS-709P**

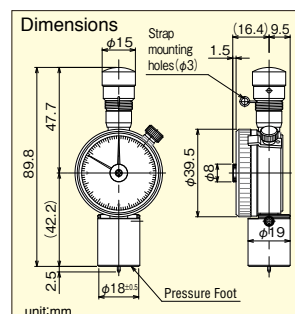
Type A Durometer  
Peak pointer type



Comparison with standard type. (Left)

### Specifications

Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indenter Shape (mm)	Indenter Height(mm)	Weight (g)
GS-719P	Type A	General rubber (Medium hardness)	JIS K 6253	550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.50	100
GS-709P	Type A	Soft plastic, General rubber	JIS K 7215	549-8061mN (55-822gf)			100
GS-755	Type 000	Ultra soft rubber	ASTM D 2240	203-1111mN (20.7-113.3gf)	Hemisphere of SR6.35	1	125
GS-779G	Type A approximate	Thin Sheet Hardness	—	388-1288mN (9-131gf)	$\phi$ 0.35		100



※Dimensions of the GS-755 is 000 pages.

※Dimensions of the GS-779G.



Analog

Digital

## Compliance with JIS K 7215 standard Durometers for hardness test of plastic

This standard is prescribed by plastic industry in Japan apart from testing method of hardness of rubber. This is basically equal to Durometer of JIS K 6253, as only its round up method of spring load value etc. is different. But we distinguish model name as another Durometer according to the view of conformity to standard.

**GS-702N**

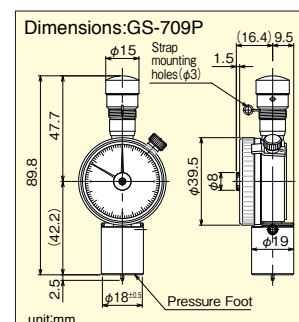
Type D Durometer

Plastics  
Hard rubber**GS-709N**

Type A Durometer

General rubber  
Soft plastic**GS-709P**

Type A Durometer

Peak pointer type  
Pocket type

### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indenter Shape (mm)	Indenter Height(mm)	Weight (g)
Analog	GS-702N	Type D	Plastics / Hard rubber	JIS K 7215  ISO 868  ASTM D 2240	0-44483mN (0-4536gf)	Conical Cone of R0.1 with 35° angle	2.50	200
	GS-702G	Type D (Peak pointer type)	Plastics / Hard rubber		0-44483mN (0-4536gf)	Conical Cone of R0.1 with 35° angle	2.50	208
	GS-709N	Type A	Soft plastic / General rubber		549-8061mN (56-822gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.50	200
	GS-709G	Type A (Peak pointer type)	Soft plastic / General rubber		549-8061mN (56-822gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.50	208
	GS-709P	Type A (Pocket type)	Soft plastic / General rubber		550-8050mN (56.1-821.1gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.50	125
Digital	GSD-719K	Type A	Soft plastic / General rubber	JIS K 6253, JIS K 7215, ISO 7619, ISO 868, ASTM D 2240	549-8061mN (55-822gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.50	313
	GSD-720K	Type D	Plastics / Hard rubber		0-44450mN (0-4533gf)	Conical Cone of R0.1 with 35° angle	2.50	313

## Compliance with JIS K 7312 standard Thermosetting Poly urethane Estolamer Moldings Physical Test

Analog

Digital

**GS-701N**

Type C (ASKER)

Soft rubber  
for Windings yarn

Standard about physical test method of polyurethane Elastomer. One of the test items is hardness test and rubber industry generally calls type A durometer "shore-A" and type D durometer "shore- D". In addition, type C for low hardness range is called ASKER and GS-701N(G) is the same product ASKER-C. It complies with hardness test of JIS S 6050 "Plastic eraser". Furthermore, SRIS 0101 (ex Society of Rubber Industry, Japan standard of Measure) which was the base of these standard was already discontinued, but only type name is remained.

### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indenter Shape (mm)	Indenter Height(mm)	Weight (g)
Analog	GS-701N	Type C	Soft rubber, Foam rubber	JIS K 7312	539-8385mN (55-855gf)	Hemisphere of SR5.08	2.54	200
	GS-701G	Type C (Peak pointer type)			539-8385mN (55-855gf)	Hemisphere of SR5.08	2.54	208
Digital	GSD-701K	Type C	Eraser, Windings yarn	JIS S 6050	539-8385mN (55-855gf)	Hemisphere of SR5.08	2.54	313



## Compliance with ASTM D 2240 standard Durometers for hardness test of rubber characteristic

Analog

Digital

ASTM (American Society for Testing and Materials) is historically old and various types of durometers are prescribed. Teclock provides all of this ASTM durometers for the usage of hard material application to ultra soft material application in our line up.



**GS-750G**

Type B Durometer  
Medium-hard rubber



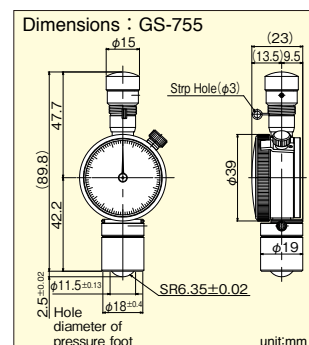
**GS-754G**

Type OO Durometer  
Very soft rubber



**GS-755**

Type OOO Durometer



### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indentor Shape (mm)	Indentor Height (mm)	Weight (g)
Analog	GS-750G	Type B (Peak Pointer type)	Medium-hard rubber	ASTM D 2240	550-8050mN (56.1-821.1gf)	Conical corn of R 0.1 with 30° angle	2.50	208
	GS-751G	Type C (Peak Pointer type)	Hard rubber		0-44450mN (0-4533gf)	Truncated cone of φ 0.79 with 35° angle	2.50	208
	GS-752G	Type DO (Peak Pointer type)	Medium-hard rubber		0-44450mN (0-4533gf)	Hemisphere of SR 1.19	2.50	208
	GS-753G	Type O (Peak Pointer type)	Soft rubber		550-8050mN (56.1-821.1gf)	Hemisphere of SR 1.19	2.50	208
	GS-754G	Type OO (Peak Pointer type)	Very soft rubber		203-1111mN (20.7-113.3gf)	Hemisphere of SR 1.19	2.50	208
	GS-755	Type OOO	Very soft rubber		203-1111mN (20.7-113.3gf)	Hemisphere of SR 6.35	2.50	125
Digital	GSD-750K	Type B	Medium-hard rubber		550-8050mN (56.1-821.1gf)	Conical corn of R 0.1 with 30° angle	2.50	313
	GSD-751K	Type C	Hard rubber		0-44450mN (0-4533gf)	Truncated cone of φ 0.79 with 35° angle	2.50	313
	GSD-752K	Type DO	Medium-hard rubber		0-44450mN (0-4533gf)	Hemisphere of SR 1.19	2.50	313
	GSD-753K	Type O	Soft rubber		550-8050mN (56.1-821.1gf)	Hemisphere of SR 1.19	2.50	313
	GSD-754K	Type OO	Very soft rubber		203-1111mN (20.7-113.3gf)	Hemisphere of SR 1.19	2.50	313

Analog

Digital

## TECLOCK Original Standard Durometer

This is available as TECLOCK original standard based on customers' requirement, even though they are not prescribed in JIS or ISO. Type E 2 durometer for soft rubber with around half of spring load value of Type E, and Type FO to measure hardness of polystyrene sponge for the level of sponge for washing dishes are available.



**GS-743G**

Type E2 Durometer  
Soft rubber



**GS-744G**

Type FO Durometer  
Soft styrene foam



Hardness is measured by placing GS-744G on the sponge sheet. Dispersion of polystyrene level can be judged.

### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indentor Shape (mm)	Indentor Height (mm)	Weight (g)
Analog	GS-743G	Type E2 (Peak Pointer type)	Soft rubber	TECLOCK E2	550-4300mN (56.1-438.6gf)	Hemisphere of SR2.50	2.50	208
	GS-744G	Type FO (Peak Pointer type)	Soft styrene foam	TECLOCK FO	550-4300mN (56.1-438.6gf)	Cylindrical cone of φ 25.2	2.50	500
Digital	GSD-743K	Type E2	Soft rubber	TECLOCK E2	550-4300mN (56.1-438.6gf)	Hemisphere of SR2.50	2.50	313
	GSD-744K	Type FO	Soft styrene foam	TECLOCK FO	550-4300mN (56.1-438.6gf)	Cylindrical cone of φ 25.2	2.50	500



Analog

Digital

## Compliance with JIS K 6301 standard Vulcanized Rubber Physical Test (discontinued in 1998 August)

**GS-703N**

JIS C (old type)

Hard rubber  
Ebonite**GS-706N**

JIS A (old type)

General rubber

JIS K 6301 was established in 1950 and had sustained base of rubber industry of our country but was discontinued in 1998 because it did not comply with ISO and also JIS K 6253 was prescribed on its behalf. However, It had been used for 60 years as "Rubber hardness tester" and even now it is used as test data between certain parties in charge with mutual consensus although movement to new JIS has progressed and standard is discontinued. There are 2 models such as Spring type A and type C for hard rubber.

### Specifications

	Model	Type	Application / Materials	Conform Standards	Spring Load Value 0-100	Indenter Shape (mm)	Indenter Height(mm)	Weight (g)
Analog	GS-703N	JIS C(old type)	Hard rubber	JIS K 6301	980-44100mN (100-4500gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.54	200
	GS-703G	Type C(old type) Peak Pointer type	Hard rubber	JIS K 6301	980-44100mN (100-4500gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.54	208
	GS-706N	JIS A(old type)	General rubber	JIS K 6301	539-8385mN (55-855gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.54	200
	GS-706G	Type A(old type) Peak Pointer type	General rubber	JIS K 6301	539-8385mN (55-855gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.54	208
Digital	GSD-706K	Type A(old type)	General rubber	JIS K 6301	539-8385mN (55-855gf)	Truncated Cone of $\phi$ 0.79 with 35° angle	2.54	313

## Simplified Micro-Hardness Tester for Thin Sheet Hardness

Analog

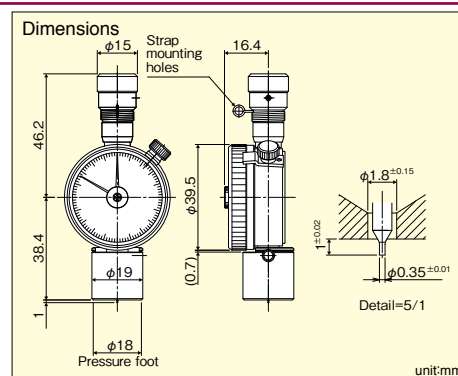
**GS-779G**

Peak pointer type

This is simplified micro-hardness tester which measures hardness of thin sheet such as rubber and Estolamer. Height of indenter is 1mm that is 1per 2.5 of that of normal durometer. It is effective for dispersiveness of sheet hardness and its relative comparison. It is original standard of Teclock and designed so as to obtain the value similar to type A durometer.

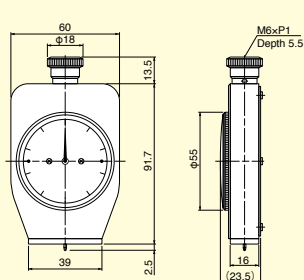
### Specifications

Model	Type	Spring Load Value 0-100	Indenter Shape (mm)	Indenter Height(mm)	Weight (g)
GS-779G	Type A approximate	388-1288mN (9-131gf)	$\phi$ 0.35	1	125

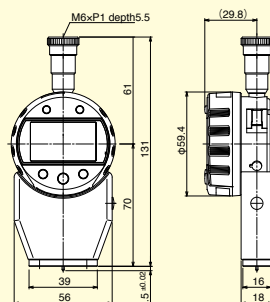


### Dimensions

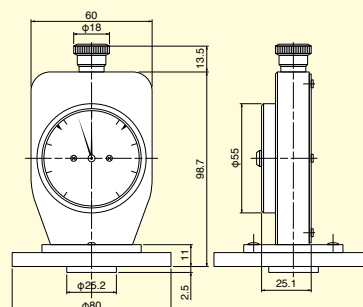
#### Analog type



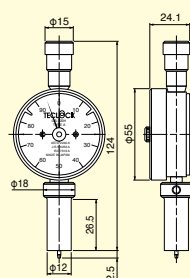
#### Digital type



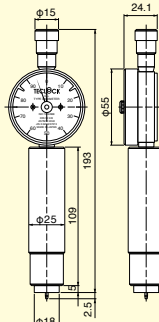
#### Type FO(744G)



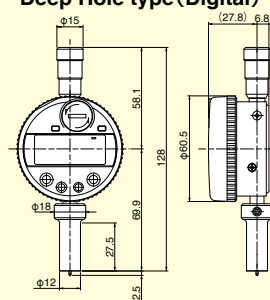
#### Deep Hole type (Analog)



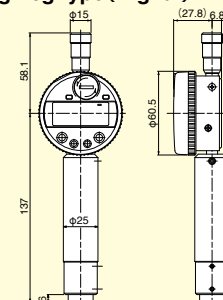
#### Long Leg type (Analog)



#### Deep Hole type (Digital)



#### Long Leg type (Digital)



unit:mm





## Durometer Periodical Inspection / Calibration

Durometer is a testing machine. In case that it corresponds to "Monitoring Machine" and "Measuring Machine" of ISO 9001 (JIS G 9001), controlling machines along with it is needed. Teclock is one of a few manufacturers of durometer which has obtained the authentication of ISO 9001 and can originally issue 3 kinds of traceability system diagram, calibration certificate and inspection report that are needed for calibration documents. In addition, Teclock can issue 3 kinds of documents for durometer tester and indenter height gauge, that are needed for internal inspection. Use these for control based on internal calibration standard.

### Durometer Tester

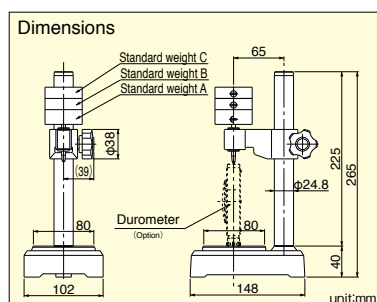


GS-607

Photos of durometer is optional.

This is inspection machine which simply checks spring load value of analog type durometer. Putting defined load with 3 pieces of standard weight to the inverted durometer and inspecting whether graduation of 25, 50 and 75 correctly point out. Calibration certificate can be issued. (Digital type durometer and other makes products can not be calibrated.)

In addition, in the standard of overseas and also domestic, inspection method by using mechanism of even balance and with normal position of durometer is introduced.

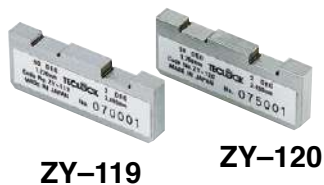


#### Specifications

Code.No.	対応機種	Weight (kg)
GS-607	GS-701N/GS-701G/GS-706N/GS-706G	3.7
GS-607A	GS-709N/GS-709G	3.7
GS-607B	GS-719N/GS-719G/GS-721N/GS-721G/GS-750G/GS-753G	3.7
GS-607C	GS-743G	3.7

Type D durometer for tester does not manufacture. Calibration certificate is possible.

### Indenter Extension Gauge



ZY-119

ZY-120

Height of indenter (contact point) of durometer is simply checked. ZY-119 is for JIS K 6301 and ZY-120 is for JIS K 6253. Products of other makes can be checked.

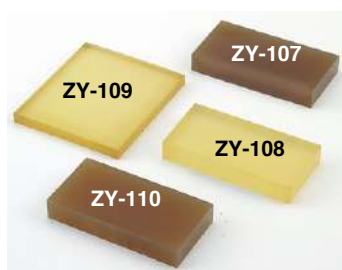
#### Specifications

Code No.	Indenter Height (mm)	50DEG	2DEG	Applicable Durometer
ZY-119	2.54 type	1.27mm	2.489mm	GS-701N/G, 706N/G
ZY-120	2.5 type	1.25mm	2.45mm	GS-GSD-719, 720 Series

Calibration certificate is possible.

### Rubber Piece for Durometer Measuring

This is not rubber test piece. It is used for easy checking to find out failure of durometer. Measuring hardness when it is purchased and use it for daily control of durometer.



#### Specifications

Code No.	Type	Dimension (mm)	Applicable Durometer
ZY-107	Durometer A Hardness:50	40×80×12 Thickness	TypeA (GS,GSD-719J Series)
ZY-108	Durometer A Hardness:80	40×80×12 Thickness	
ZY-109	Durometer D Hardness:40	70×80×7 Thickness	TypeD (GS,GSD-720J Series)
ZY-110	Durometer E Hardness:80	40×80×12 Thickness	TypeE (GS,GSD-721J Series)

\* Durometers complying with these test pieces are Type A, Type D, Type E, which are compliant with JIS K 6253.

\* Calibration Certificate about test pieces can not be issued.

### Alignment Unit for Durometer Stand

As it can move front / back and left / right it is the new function which has materialized high adhesion between pressurized face of durometer and face to be measured of test piece. It is mounted to GS-610, GS-612, GS-615 and GX-01. Unmovable type is also available. Ask our branch nearby for details.





# Automatic Hardness Tester GX-02series

JIS K 6253 compliance

ISO compliance

Automatic hardness tester [GX-02 series] can perform the measurement with the operating speed, the measuring weight and the pressing-surface dimensions which are specified in JIS K 6253 "Determination of hardness - Vulcanized rubber and Thermoplastic rubber".

## Outline

This product is the automatic hardness meter. The hardness measurement is able to be done with the button- touch by a built-in motor.

This product is dedicated for Digital durometer sensor [GSS-619/GS-620/GSS-621].

The product equips the measuring modes of 3 types.

The control part pursues the clarity and easiness of use by adopting a touch panel.

## Main features

Measuring modes: 3 types

Normal mode (the maximum value is acquirable), Test time mode (the median value and mean value are calculated), PC mode (operable by PC by using the dedicated software)

## Features

- Tolerance judging feature

**NEW**

Weight(1kg)  
ZY-090

Alignment unit

Durometer sensor  
**GSS-619(TypeA)**  
**GSS-620(TypeD)**  
**GSS-621(TypeE)**

\* Work thickness: Max.35mm

Emergency  
stop switch

## Specifications

Standards	ISO 7619 / JIS K 6253 compliance
Minimum indication	0.1
System features	Peak-holding function, Timer-holding function (Timer value 0.5, 1 to 99sec), Tolerance judging function, Mean value outputting function (n=1 to 30), Data output (PC printer), Outer functions control output
Outside interface	RS-232C
Power	AC100~240V(ACAdapter)
Dimensions	170(W)×160(L)×470(H)mm
Weight	11kg (Including weight 1kg)
Sensor unit	Model : GSS-619 (Type A) GSS-620 (Type D) GSS-621 (Type E) Pressing-surface diameter : $\phi 18$ mm (ESS-621, type E is 127mm) Code length : 2m Dimensions : 50(W)×35(L)×124(H)mm Weight : 320g



Weight (4kg) for 5kg  
(Option=ZY-046)



Weight (1kg)  
(Option=ZY-090)

## System configuration

Model	Body	1kg for weight (Accessories)	Sensor unit	Measuring object
GX-02A	Display unit (with stand)	ZY-090	GSS-619	Normal rubber & soft plastic
GX-02D		ZY-090+ZY-046 (5kg for weight)	GSS-620	Hard rubber & plastic
GX-02E		ZY-090	GSS-621	Soft rubber
GX-02F0		—	GSS-644	Urethane foam



# Totally Automatic type IRHD / M method Micro – size International Rubber Hardness Tester

- Micro-hardness can be measured by 8/1 scale each durometer of type A, E, E2, OO, FO in addition to IRHD / M method.
- Hardness of O ring and small rubber parts can be measured with totally automatic.
- Voice coil motor is adopted for load system. Friction and reproducibility of inner mechanism is improved, which is different from weight system.
- It is plug-in type that plunger (contact point) can be easily changed and recalibration on test method change is not needed.
- As test piece table is wide, various measuring jigs can be set up.



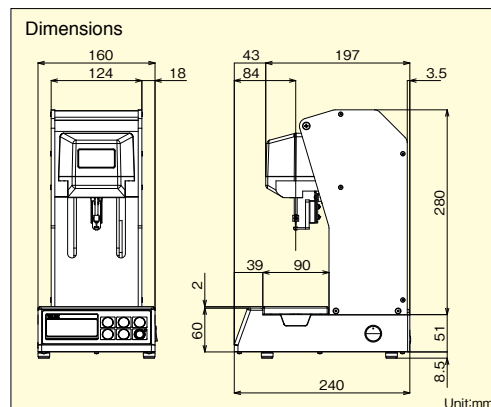
GS-680sel

PC connecting example

## Specifications

Hardness testing method	IRHD · M-method	Durometer Hardness	
Compliance standards	ISO 48/JIS K 6253	ISO 7619/JIS K 6253 TECLOCK Standards/ASTM D 2240	
Measuring accuracy	±0.1 IRHD	Type A/E	±1 JIS K 6253
		Type E2/FO	±1 TECLOCK Standards
		Type OO	±2 ASTM D 2240
Measuring range	30~100 IRHD	0 ~100	
Minimum indication unit	0.1		
Measurement part movable distance	100mm		
Measurable test-piece dimensions	W=160 / D=110 / H=100mm		
Conformity standards	EC Directive (EN61326)		
Outside interface	RS-232C		
Power	AC100~200 V /AdapterDC24V		
Weight	7.8kg (Main unit)/0.6kg (Power unit)		
Accessories	PC application CD (for Windows XP & 7)		
	PC connecting cables/AC adapter		
	Spare plunger (x1) (ZS-121) for IRHD		
Rubber specimen	ZY-917 6 types set (w/Inspection table)		

Other functions: Measurement time extension, Return-measurement function, Self-diagnosis function, Statistical processing (Relaxation curve, Average value, Median value etc)



## O Ring Measuring Device for GS-680

This is the device for centering of O ring of which wire diameter is 0.5mm-10mm. The pin at stage center which fixes position of O ring slightly moves up/down and left/right independently and fixes the position. In addition, it is possible to rotate it to an arbitrary position.

### Specifications

Model	ZY-921
Stage dimensions	90×86mm
Applicable O-ring diameter	φ0.5~φ10mm
Weight	2.9kg



ZY-921





## Comparison of Measured Value by Durometer

It is the comparison list of measured data by each durometer based on type A. As hardness values fluctuate owing to various factors temperature and humidity on measuring, dimension and shape, and vulcanizing condition in a certain range, it is impossible to verify complete relative relation between each type. However, refer to the list in right side for comparison value.

TYPE A JIS K6253 JIS K7215	<div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div><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### Calibration certificate can be issued to all Teclock durometers.

There is a case that durometers correspond to "Monitoring Machine" and "Measuring Machine" of ISO 9001. Teclock has obtained the authentication of ISO 9001 and can originally issue 3 kinds of traceability system diagram, calibration certificate and inspection report.





# Durometer Standard Table

			Name of standard		JIS K 6253-2012			JIS K 6301-1995 (1998 Abolition)								
			Type A		Type D	Type E ※Note1	Type A	Type C								
Specification of Testers			Presser foot dimension		More than 12mm			More than 14mm ※Note2			More than Diameter 10mm , Approx. 3.2mm hole					
			Indentor shaft diameter													
			Indentor tip diameter													
			Indentor tip angle													
			Indentor amount exceeding from presser foot													
			Weight at 0		550mN (56.1gf)			0 mN ( 0 gf)			550mN (56.1gf)					
			Weight at 100		8,050mN (821.1gf)			44,450mN (4,533gf)			8,050mN (821.1gf)					
			Load accuracy		Load allowance value			±75mN (8.16gf)			±445mN (44.9gf)					
					Indicating tolerance value			± 1			± 1					
			Other standards			ASTM D 2240 - ISO 7619										
Test Piece and Measuring Condition			Test pieces		Flat area dimension											
					Thickness		More than 6mm		More than 10mm		More than 12mm		More than 6mm			
			Measuring position		More than 12mm		More than 15mm									
			Time to read								Read at once (Or after regulating time)					
			Number of measurement and data summary		5-points median more than 6mm off						5-points average value					
					Test report (Example):A45		Test report (Example):D50		Test report (Example):E 60		Test report (Example):Hs (JIS A) 50		Test report (Example):Hs (JIS C) 50			
			Weight of constant pressure weight		1 <sup>+0.1</sup> <sub>0</sub> kg		1 <sup>+0.5</sup> <sub>0</sub> kg		1kg (Preferable) <sup>+0.1</sup> <sub>0</sub>		1kg		5kg			
			Temperature condition		23±2℃ / More than 3 hours						20°~30℃ / One hour					
			Acclimate time of specimen													
			Use range		More than A90 Use TypeD Under D20 Use TypeA						A > 70 Use C type C type is preferable for range of 30-90					
Suitable specimen to the standards			Normal Rubber		Normal Rubber (Hard)		Soft Rubber		Normal Rubber		Hard Rubber					
Our original durometers			Standard		GS-719N		GS-720N		GS-721N		GS-706N					
			Peak Pointer		GS-719G		GS-720G		GS-721G		GS-706G					
Our original digital durometers			GSD-719K Series		GSD-720K Series		GSD-721K Series		GSD-706K							

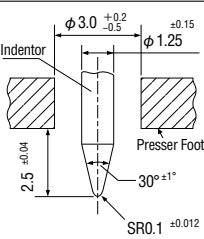
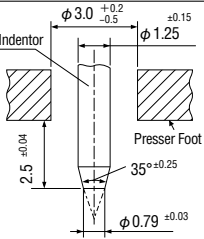
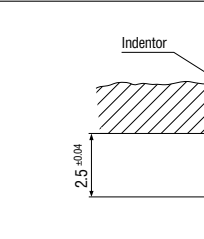
Note1 ISO 7619 is referred to as a type A Note2 For stand 500mm<sup>2</sup> more

Specification of Testers	Name of standard		JIS K 7215-1986		JIS S 6050 / JIS K 7312	
			Type A	Type D		
	Presser foot dimension		More than diameter 12mm, diameter $3^{+0.5}$ mm hole Center		About 14×50mm    Approx. 5.2mm hole in Center	
	Indenter shaft diameter					
	Indenter tip diameter					
	Indenter tip angle					
	Indenter amount exceeding from presser foot					
	Weight at 0		549mN (56gf)	0 mN ( 0 gf)	0.54N (55,185gf)	
	Weight at 100		8,061mN (822gf)	44,483mN (4,536gf)	8.39N (855,595gf)	
	Load accuracy	Load allowance value	±78mN (± 8 gf)	±441mN (±45gf)	± 8 gf	
Indicating tolerance value		± 1	± 1	± 1		
Other standards		ASTM D 2240 / ISO 868 (SHORE A) (DIN 53505)	ASTM D 2240 / ISO 868 (SHORE D) (DIN 53505)	JIS S 6050 (Plastics Erasers)		

Test Piece and Measuring Condition	Test pieces	Flat area dimension	Width : about 25mm or more		More than pressurized surface
		Thickness	6mm or more, 2mm acceptable for HDD 40 pr above		More than 10mm
	Measuring position		12mm or more from edge		—
	Time to read		1sec or less (Time to be specified for over 1sec)		At first weighing and 30sec later
	Number of measurement and data summary		5 or preferably 10meas, at 6mm or more		Average value of 3initial and 30sec later measurement. JIS S 6050 Average value of 5initial and 30sec later measurement. JIS K 7312
			Test report (Example):HDA83	Test report (Example):HDD56	
	Weight of constant pressure weight		Approx. 1kg	Approx. 5kg	1kg
	Temperature condition		23±2°C	50± 5 % (humidity)	20 <sup>+10</sup> <sub>0</sub> /h
	Acclimate time of specimen		88h (Time can be shortened if measured value does not vary)		
	Use range		As a rule, use in range 20-90 Use D for A>90, Use A for D<20		—
Suitable specimen to the standards		Plastic (Plastic Film, Tape and Foam Plastic Excluded) (Usable for Elastomer)		Expanded rubber	
Our original durometers	Standard	GS-709N	GS-702N	GS-701N	
	Peak Pointer	GS-709G	GS-702G	GS-701G	
Our original digital durometers		GSD-719K Series	GSD-720K Series	GSD-701K	



# Durometer Standard Table

Specification of Testers			ASTM D 2240-05										
			Name of standard		Type B	Type C	Type D0	Type O	Type OO				
			Presser foot dimension		6mm diameter 2.5~3.2mm hole								
			Indenter shaft diameter										
			Indenter tip diameter										
			Indenter tip angle										
			Indenter amount exceeding from presser foot										
			Weight at 0		550mN (56.1gf)		0 mN (0 gf)		550mN (56.1gf)		203mN (20.7gf)		
			Weight at 100		8,050mN (821.1gf)		44,450mN (4,533gf)		8,050mN (821.1gf)		1,111mN (113.3gf)		
			Load accuracy		Load allowance value		Load allowance value		Load allowance value		Load allowance value		
		±0.075N		±0.4445N		±0.075N		±0.0182N					
		Indicating tolerance value		±1		±0.075N		±2					
Other standards													
Test Piece and Measuring Condition			Test pieces		Flat area dimension								
					More than radius 6mm than								
					Thickness								
					More than 6mm								
			Measuring position		More than 12mm (Length and Width)								
			Time to read		Within 1-sec.								
			Number of measurement and data summary		5-points of average value or medium 6mm off								
			Weight of constant pressure weighter		1kg Recommendation		5kg		1kg				
			Temperature condition		23±2°C								
Acclimate time of specimen													
Use range		20~90											
Suitable specimen to the standards			Rubber, Cellular, Elasticity material, Thermoplastic elastomers, Hard plastic, Soft plastic										
Our original durometers		Standard											
		Peak Pointer		GS-750G		GS-751G		GS-752G		GS-753G		GS-754G	
Our original digital durometers				GSD-750K		GSD-751K		GSD-752K		GSD-753K		GSD-754K	

Specification of Testers	Name of standard		Teclock standard	
			Type E2	Type F0
	Presser foot dimension		More than 16mm, Diameter 5.5mm hole	More than 80mm diameter, 26mm hole in Center diameter
	Indenter shaft diameter			
	Indenter tip diameter			
	Indenter tip angle			
	Indenter amount exceeding from presser foot			
	Weight at 0		550mN (56.1gf)	550mN (56.1gf)
	Weight at 100		4,300mN (438.6gf)	4,300mN (438.6gf)
	load accuracy		0.4N (±4gf)	0.4N (±4gf)
Test Piece and Measuring Condition	Indicating tolerance value		±1	±1
	Other standards		—	—
	Test pieces	Flat area dimension	More than pressurized surface	More than pressurized surface
		Thickness	More than 10mm	More than 30mm
	Measuring position		—	—
	Time to read		Within 1-sec.	Within 1-sec.
	Number of measurement and data summary		5-points median more than 6mm off	5-points median more than 80mm off
	Weight of constant pressure weighter		—	—
	Temperature condition		23±2°C	23±2°C
	Acclimate time of specimen		—	—
Use range		Soft sponge		Foam sponge, Polyurethane foam
Our original durometers		Standard	—	—
Our original digital durometers		Peak Pointer	GS-743G	GS-744G
			GSD-743K	GSD-744K

# Precautions on use of Durometer (Rubber / Plastic hardness measurement)

## 1. Confirmation of performance

Please confirm requested standard and type of durometer on the occasion of receiving.  
Please refer to the standard of JIS K 6253, K 7215, K 6301, ISO 7619, ISO 868 and ASTM D 2240 in detail.

## 2. Test environment

- (1) Test environment for measuring samples is prescribed at internal and external standard as " $23\pm 2^{\circ}\text{C}$ 、humidity  $50\pm 5\%$ ".
- (2) please avoid using it where dust and oil mist attach to it.

## 3. Precaution on use

- (1) Check before using
  - ① Confirm whether operation is smooth.
  - ② Confirm whether accretion is on pressurized surface or indenter.
  - ③ Confirm whether the indicator indicates "0 point".)
- (2) Never disassemble device and loose screws.
- (3) Do not give the products any shock by being dropped or excessive load.
- (4) Keep the products away from direct sun light, excessive high or low temperature, and high humidity or dust. Avoid using and storing the products under the circumstances of water or oil.
- (5) Do not press the products to hard samples like glass or metals excepting for the purpose of checkup and inspection.
- (6) Do not clean with organic detergent ( thinner or benzine ) and not put oil onto the products.
- (7) Do not apply a load to the indenter in right angle. Do not hit the products with a hard item.

## 4. Maintenance

- (1) In case that outer dial can not be read due to dirt of crystal, please wipe stains from the crystal by using a dry cloth or a cloth dampened with neutral detergent.
- (2) In case that some sort of defect is observed for indicator, indenter and spring load value by check up and repair or adjustment is needed, please inform the sales outlet where the products are bought. Products repaired or adjusted by parties not authorized by TECLOCK can not be warranted by us.

## 5. Periodical inspection

Durometers are needed to be inspected during a certain period, which depends on usage frequency. Especially, in case that instruments are controlled by "inspection, measuring and test instruments " of ISO 9000 series, it is important element.

- (1) Indenter height : Indicator should indicate 0 on free condition. Then it is checked whether indicator is in 100 by pressing pressurized surface onto hard and flat and smooth surface. Meanwhile, be careful so that indenter edge shape of Type D durometer is not changed.
- (2) Indenter shape : It is checked by measuring microscope whether dimension and shape of indenter edge is in the permissible value of standard. In case that there is abrasion or damage , indenter needed to be changed.
- (3) Spring force : It is checked by giving load against each indicated value whether indicator correctly indicates. Please use durometer tester "GS-607 series" to check load of ● mark check point of 25, 50 and 75 on outer dial. Permissible error of indicated value is  $\pm 1$ .

## Nomenclature

